



सन्दर्भ निमित्त  
11 JUN 2010  
FOR REFERENCE ONLY

- NOTE:-**
1. ALL DIMENSIONS IN INCHES / MM UNLESS OTHERWISE SPECIFIED.
  2. BREAK ALL SHARP CORNERS 1/64"
  3. STAMP ON DRG. NO. JD04AL0173 COMP. NO. 10020070
  4. TOLERANCE ON DECIMAL DIMENSIONS NOT OTHERWISE SPECIFIED ±0.002" / 0.05MM FRACTIONAL ± 0.010" / 0.25 MM NOT CUMULATIVE
  5. WELDMENT TO BE NORMALIZED.
  6. MACHINE ALL OVER EXCEPT SHOWN

1/B	PLATE	IS:2062	02	11 1/2 x 4 1/2 x 3/4 THK	
1/A	JIG PLATE	IS:2062	01	51 x 37 x 1 THK	
01	WELDED CONSTR	-	01	-	
SHT NO.	REF. NO.	DESCRIPTION	MATL.	QTY PER SET	REMARKS

<b>TITLE:-</b>		DRILL JIG FOR CYL. BLOCK (GEN END) MW.NO.-972/HMS		
TYPE OF LOCO.		ALCO		
USED ON:-		10020070/31-AA-71561		
REF. NO.		JD(E)-139		
SCALE:- NTS		JIG AND TOOL OFFICE DIESEL LOCO WORKS VARANASI		
DATE:-02.02.2008				
SHEET NO. 03	NO. OF SHEET 04			
DRAWN Sd/- B.P.PANDEY 17/06/88	CHECKED Sd/- R.C.MONDAL	Sr. S.E. Sd/- A.K.ABID	Sd/- H.P.SHARMA	Sd/- ANIL SHARMA
		A.P.E.		Dy. CME (T)
DRG. NO.		JD04AL0173		

DO NOT SCALE THE DRAWING IF IN DOUBT ASK

GRADE NO.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra UM	0.025	0.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBO	▽▽▽▽		▽▽▽		▽▽		▽		▽		~	

OLD DRG.NO.-JD(E)-139

REDRAWN	CHECKED	Sr. S.E.	Sd/-	Sd/-
Sd/- V.S.SHARMA 06/02/08		Sd/- B.P.PANDEY /02/08	K.K. MALHOTRA /02/08	Sd/- S.K.KATIYAR /02/08
			WM/MOD/TLG	DY/CME/T

1  
S.No. 3-634  
9.02.08