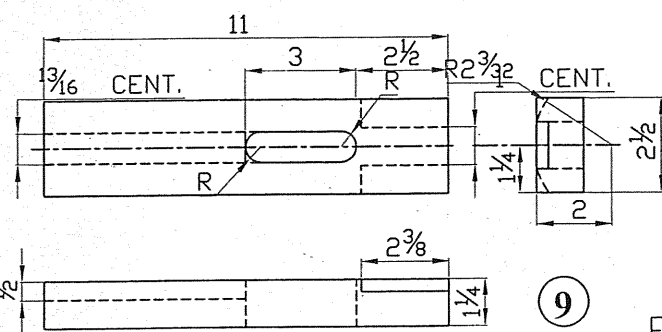
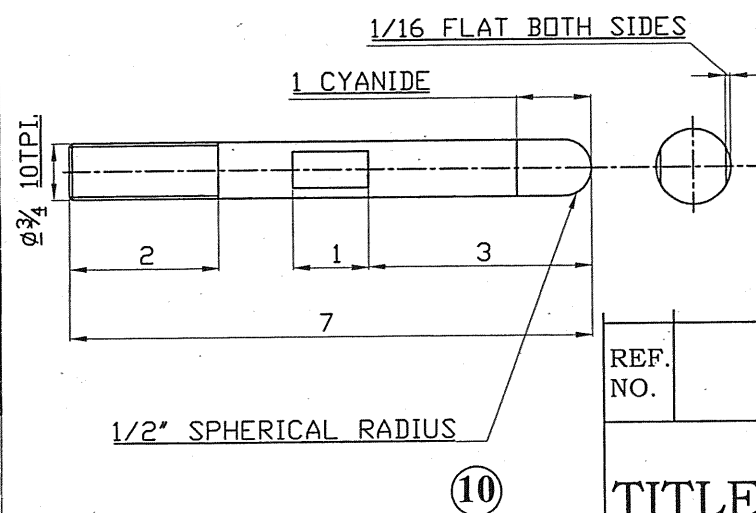
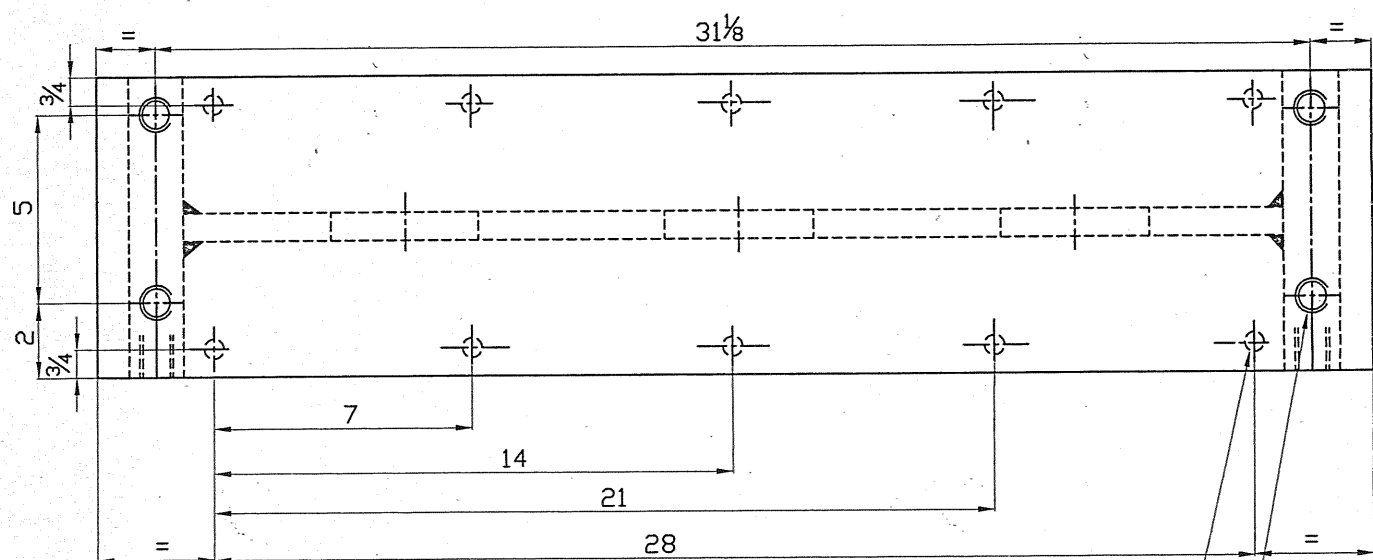
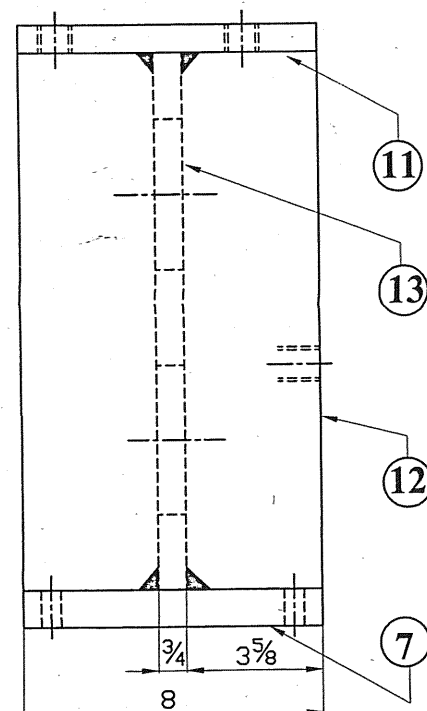
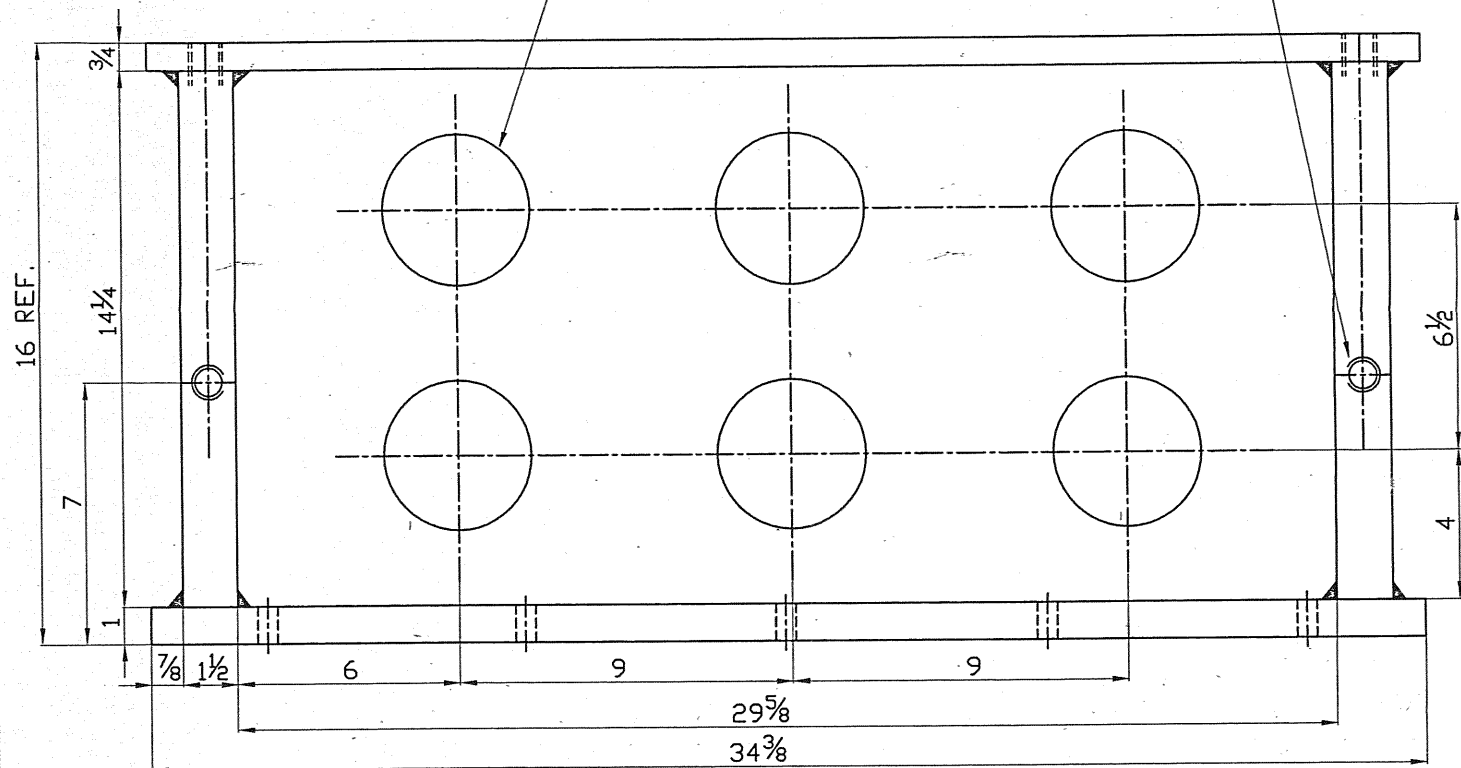


DRG. NO.-JD(E)-132

6-HOLES $\phi 4"$ BURN OUT

2-HOLES $\phi 3/4"$ 10TPI. $1/4"$ DEEP FOR # ⑥



10- $\phi 17/32"$ HOLES FOR # ⑭

4-HOLES $\phi 3/4"$ 10TPI. $1/4"$ DEEP FOR # ⑩ & # ⑱

NOTE:-

1. ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED.
2. BREAK ALL SHARP CORNERS $1/64"$
3. STAMP ON DRG. NO. JD(E)-132
COMP. NO.
4. TOLERANCE ON DECIMAL DIMENSIONS NOT OTHERWISE SPECIFIED $\pm 0.002"$ FRACTIONAL $\pm 0.010"$ / NOT CUMULATIVE
5. WELDMENT TO BE NORMALIZED.

FIRST ANGLE PROJECTION

DO NOT SCALE THE DRAWING IF IN DOUBT ASK

GRADE NO.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
Ra UM	0.025	0.050	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL	▽▽▽		▽▽▽		▽▽		▽		~			

Sl No R-1144
FOR RECORD

DRAWN	CHECKED	Sr. S.E.	Sd:-	Sd:-
Sd:- JAGDEESH 28.06.06	Sd:- B.P.PANDAY 19.07.06	Sd:- B.P.PANDAY 07.08.06	Sd:- A.K.SHARMA 07.08.06	Sd:- S.K.KATIYAR 07.08.06
			A.P.E.	Dy. CME (T)

ALT.	DESCRIPTION	DATE	INITIAL
'A'	DRG. REVISED & REDRAWN ON AUTOCAD	28.06.06	

सन्दर्भ निमित्त
11 JUN 2010
FOR REFERENCE ONLY

REF. NO.	DESCRIPTION	MATL.	QTY PER SET	REMARKS
TITLE:- DRILL FIXTURE FOR HOLDING PART WHILE DRILLING BOTTOM OPER.30 PART NO.31AA-71561				
TYPE OF LOCO.	251-B			
USED ON:-	31AA-71561			
REF. NO.	2F-31504.31502 ALCO			
SCALE:-	NTS			
DATE:-	12.02.82			
SHEET NO.	NO. OF SHEET			
04	04			
JIG AND TOOL OFFICE DIESEL LOCO WORKS VARANASI				
DRAWN	CHECKED	Sr. S.E.	T.C.GUPTA	—
Sd:- A.B.SINGH	Sd:- M.L.PURI	Sd:- Z.AHMAD	Sd:-	Sd:-
			A.P.E.	Dy. CME (T)
DRG. NO. —		JD(E)-132		