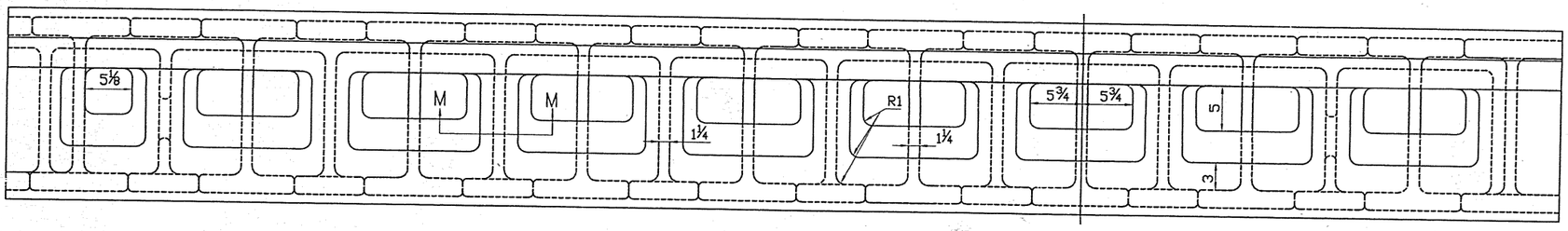
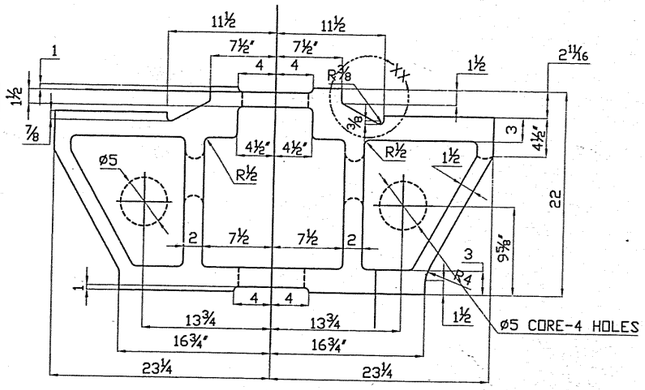
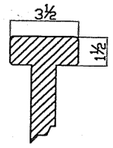
DRG. NO.-FW(E)-1

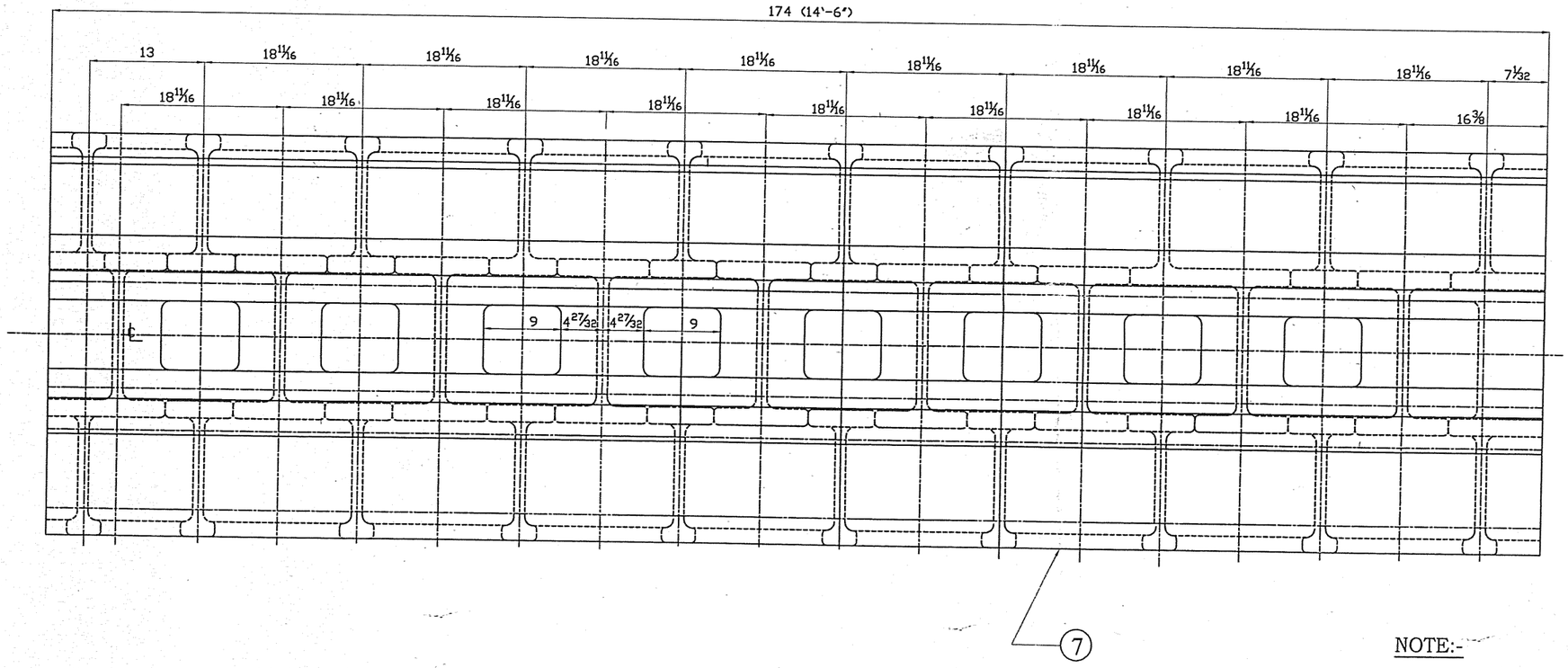
ALT.	DESCRIPTION	DATE	INITIAL
'A'	DRG. REDRAWN ON AUTOCAD AND DRG. NO. FW(E)-13 IS SUPERSEDED BY DRG.NO.-FW(E)-1	09.05.06	

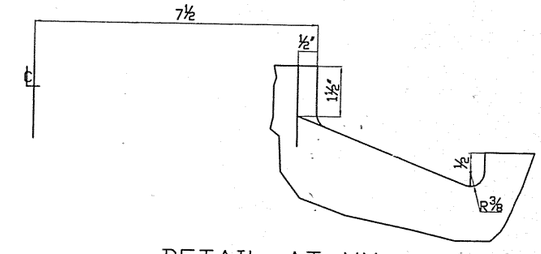




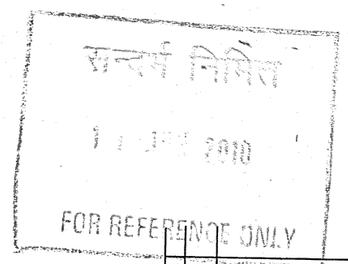


SECTION MM





DETAIL AT XX



MATL. CAST IRON- I.S.-210-1970
GRADE-25

NOTE:-

1. ALL DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED.
2. BREAK ALL SHARP CORNERS 1/64".
3. STAMP ON DRG. NO. FW(E)-1
   COMP. NO.
4. TOLERANCE ON DECIMAL DIMENSIONS NOT OTHERWISE SPECIFIED ±0.002"/0.05MM FRACTIONAL ±0.010"/0.25 MM NOT CUMULATIVE
5. WELDMENT TO BE NORMALIZED.

DO NOT SCALE THE DRAWING IF IN DOUBT ASK

GRADE NO.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	
Ra UM	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL	▽▽▽▽			▽▽▽			▽▽			▽		~

SANC-2-9011
FC24-05-66

REDRAWN	RECHECKED	Sr. S.E.	Sd: –	Sd: –
Sd: – JAGDEESH 22.04.06	Sd: – J.V.TELAING 29.04.06	Sd: – B.P.PANDAY 23.05.06	A.K.SHARMA 23.05.06	S.K.KATIYAR 23.05.06
			A.P.E.	Dy. CME (T)

REFER SHEET	REF. NO.	DESCRIPTION	MATL.	QTY PER SET	REMARKS

TITLE:-	WELDING FIXTURE (CASTING) FOR CYL. BLOCK		
TYPE OF LOCO.	DL-560C-16 CYL		
USED ON:-	31AA-71395		
REF. NO.	JV-47785		
SCALE:- NTS	JIG AND TOOL OFFICE DIESEL LOCO WORKS VARANASI		
DATE:- 02-06-1966			
SHEET NO. 03	NO.OF SHEET 03		
DRAWN	CHECKED	Sr. S.E.	Sd: – / A.P.E.
Sd: – MANBODHAN	Sd: –	Sd: –	Sd: – / Dy. CME (T)
DRG. NO.-	FW(E)-1		