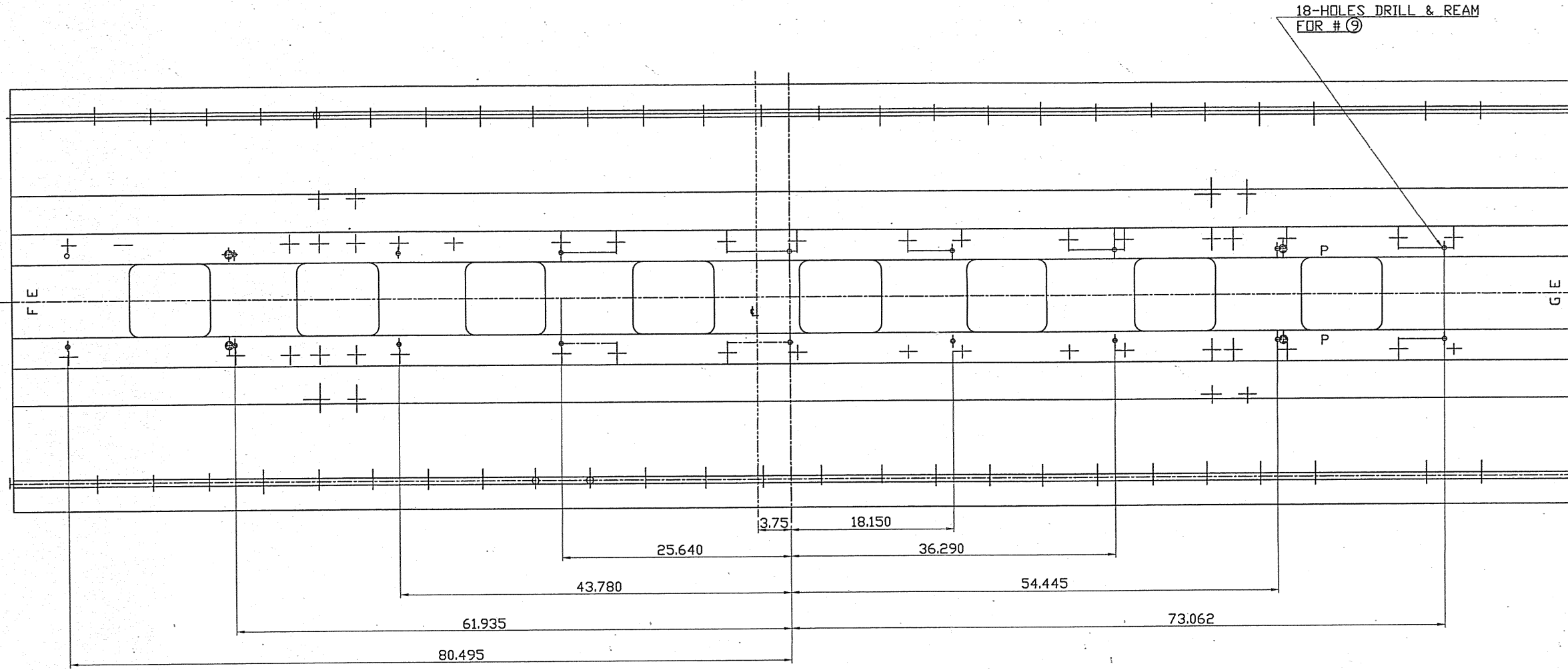
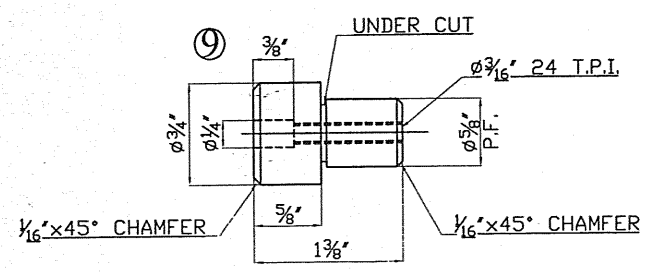
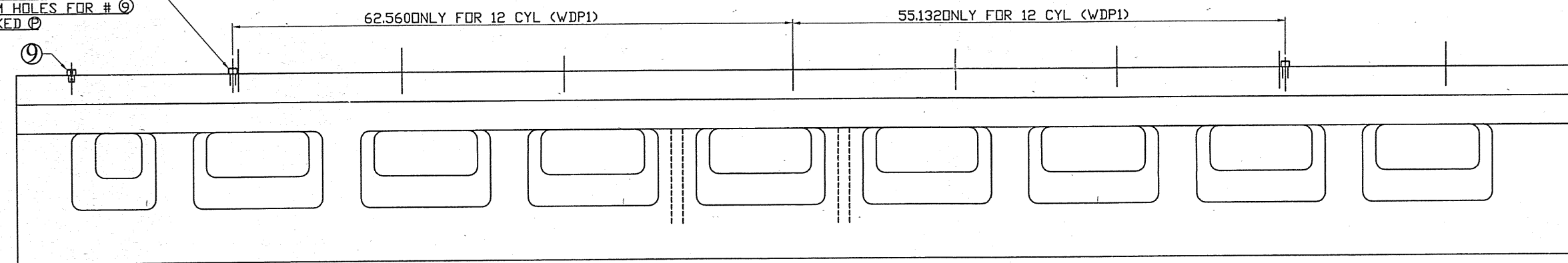


ALT.	DESCRIPTION	DATE	INITIAL
'A'	DRG. REDRAWN ON AUTOCAD	23-04-06	



सन्दर्भ निर्मित  
11 JUN 2010  
FOR REFERENCE ONLY

4-HOLES- $\phi 0.625$  /  $\phi 0.626$   
REAM HOLES FOR # 9  
MARKED P



**NOTE:-**  
LOCATE PIN # 9 IN HOLES MARKED 'P' AT THE TIME OF SETTING OF SADDLE FOR WDP1 LOCO.

- NOTE:-**
- ALL DIMENSIONS IN INCHES / MM UNLESS OTHERWISE SPECIFIED.
  - BREAK ALL SHARP CORNERS  $\frac{1}{8}$ "
  - STAMP ON DRG. NO. FW(E)-1  
COMP. NO. ....
  - TOLERANCE ON DECIMAL DIMENSIONS NOT OTHERWISE SPECIFIED  $\pm 0.002$  / 0.05MM  
FRACTIONAL  $\pm 0.010$  / 0.25 MM NOT CUMULATIVE

DO NOT SCALE THE DRAWING IF IN DOUBT ASK

GRADE NO.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11
Ro UM	0.02	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25
SYMBOL	$\nabla$	$\nabla$	$\nabla$	$\nabla$	$\nabla$	$\nabla$	$\nabla$	$\nabla$	$\nabla$	$\nabla$	$\nabla$

SO No 2-101  
22/04/06  
23/05/06  
23/05/06

REDRAWN	RECHECKED	Sr. S.E.	Sd: -	Sd: -
JAGDEESH 22.04.06	J.V.TELANG 12.05.06	B.P.PANDAY 23.05.06	A.K.SHARMA 23.05.06	S.K.KATIYAR 23.05.06
			A.P.E.	Dy. CME (T)

REF. SHEET NO.	DESCRIPTION	MATL.	QTY PER SET	REMARKS
<b>TITLE:-</b>		WELDING FIXTURE FOR CYL. BLOCK		
TYPE OF LOCO.	DL-251-A			
USED ON:-	31AA-71395-1			
REF. NO.	T-15640,T-15640A			
SCALE:-	NTS			
DATE:-	02.06.1966			
SHEET NO.	NO. OF SHEET	JIG AND TOOL OFFICE DIESEL LOCO WORKS VARANASI		
02	03			
DRAWN	CHECKED	Sr. S.E.	Sd: -	Sd: -
MANBODHAN				
			A.P.E.	Dy. CME (T)
DRG. NO.-	FW(E)-1			