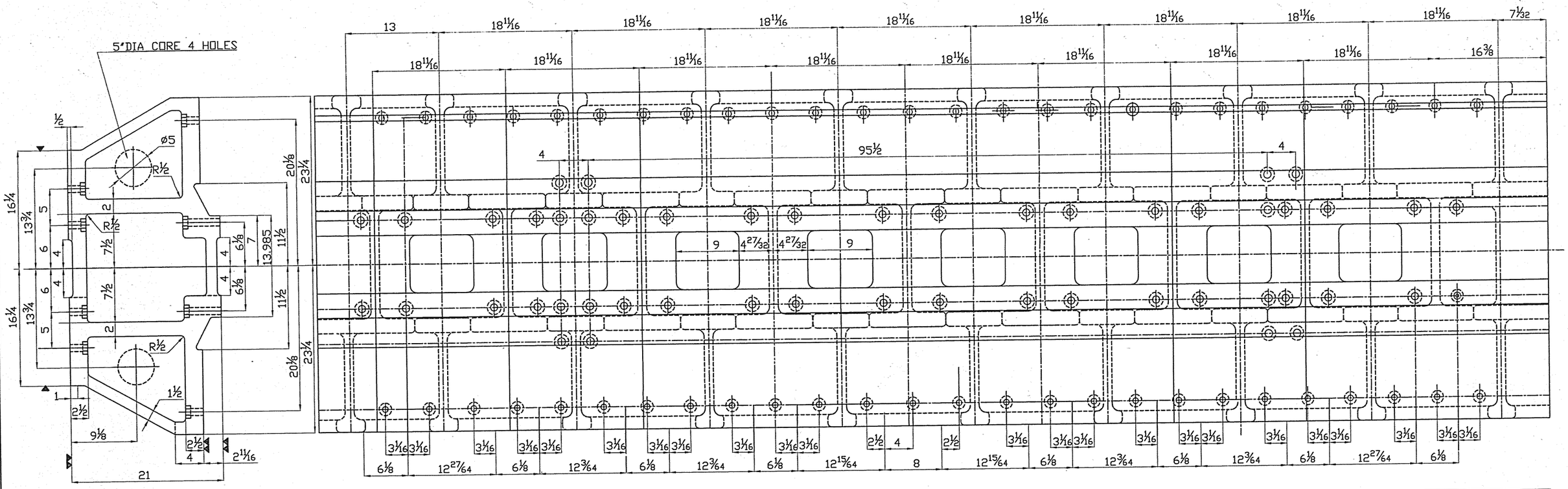
DRG. NO. FW(E)-1

ALT.	DESCRIPTION	DATE	INITIAL
'A'	DRG. REDRAWN ON AUTOCAD	28.04.06	



02	09	DOWEL	AIS-4340 HRC-55/58	18	ø3/4"x1"LG.
02	08	TANNON CLAMP	MS–CLI	2	2"x2½"x13"
02	07	MAIN BASE	C.I.	1	—
02	06	HEX. NUT	MS.CLII	36	—
02	05	HEX. HEAD NUT	MS.CLII	36	—
02	04	STUD	MS.CLII	36	—
01	03	CLAMP	MS.CLII	52	—
01	02	HEX. NUT	MS.CLII	52	—
01	01	HEX.HEAD CAP SCR	MS.CLII	52	—
REFER SHEET NO.	REF. NO.	DESCRIPTION	MATL.	QTY PER SET	REMARKS

सन्दर्भ निमित्त
11 JUN 2010
FOR REFERENCE ONLY

NOTE:-

1. ALL DIMENSIONS IN INCHES / MM UNLESS OTHERWISE SPECIFIED.
2. BREAK ALL SHARP CORNERS 1/64".
3. STAMP ON DRG. NO. FW(E)-1 COMP. NO.
4. TOLERANCE ON DECIMAL DIMENSIONS NOT OTHERWISE SPECIFIED ±0.002"/0.05MM FRACTIONAL ±0.010"/0.25 MM NOT CUMULATIVE
5. WELDMENT TO BE NORMALIZED.
6. STAMP ON:-T-15640/FW(E)-1
7. WEIGHT APPROX.-11.3 TON
8. DRG. NO.FW(E)-13 IS SUPERSEDED BY DRG. NO.FW(E)-1

IMPORTANT:-

1. FOR SUPPORT SEE T-15198-A
2. FOR GAUGE SEE T-15198-C
3. FOR TURNOVER RINGS SEE T-15655

TITLE:-	WELDING FIXTURE FOR CYL. BLOCK		
TYPE OF LOCO.	DL-251-A		
USED ON:-	31AA-71395-1		
REF. NO.	T-15640,T-15640A		
SCALE:- NTS	JIG AND TOOL OFFICE DIESEL LOCO WORKS VARANASI		
DATE:- 02.06.1966			
SHEET NO 01	NO.OF SHEET 03		

DRAWN	CHECKED	Sr. S.E.	Sd:–	Sd:–
Sd:– MANBODHAN	Sd:–	Sd:–	—	—
			A.P.E.	Dy. CME (T)

REDRAWN	RECHECKED	Sr. S.E.	Sd:–	Sd:–
Sd:– JAGDEESH 22.04.06	Sd:– J.V.TELANG 12.05.06	Sd:– B.P.PANDAY 23.05.06	A.K.SHARMA 23.05.06	S.K.KATIYAR 23.05.06
			A.P.E.	Dy. CME (T)

DRG. NO.- FW(E)-1

DO NOT SCALE THE DRAWING IF IN DOUBT ASK

GRADE NO.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	
Ra UM	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL	▽▽▽▽			▽▽▽			▽▽			▽		~

DRG. NO. FW(E)-1(3) WAS FW(E)-13

FOR RECORD