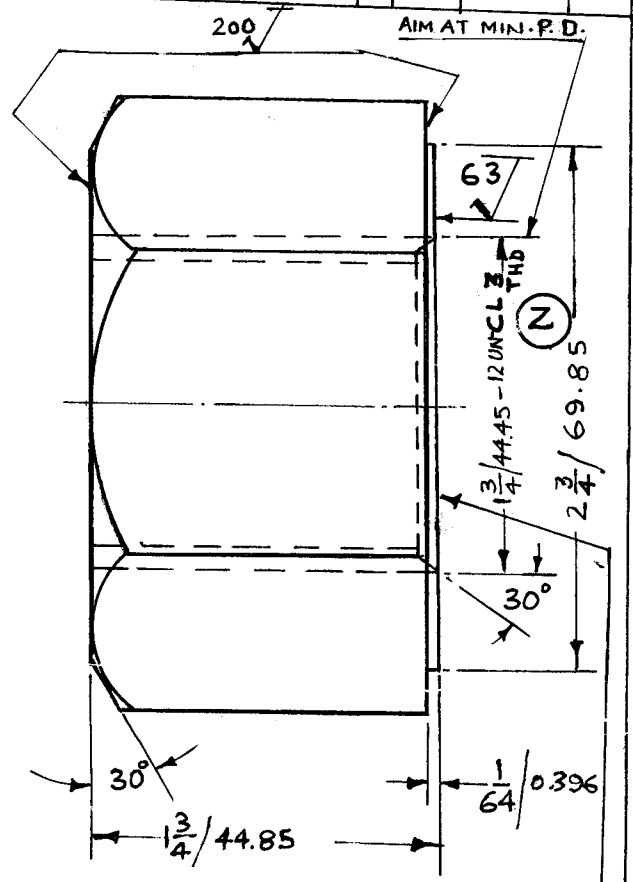
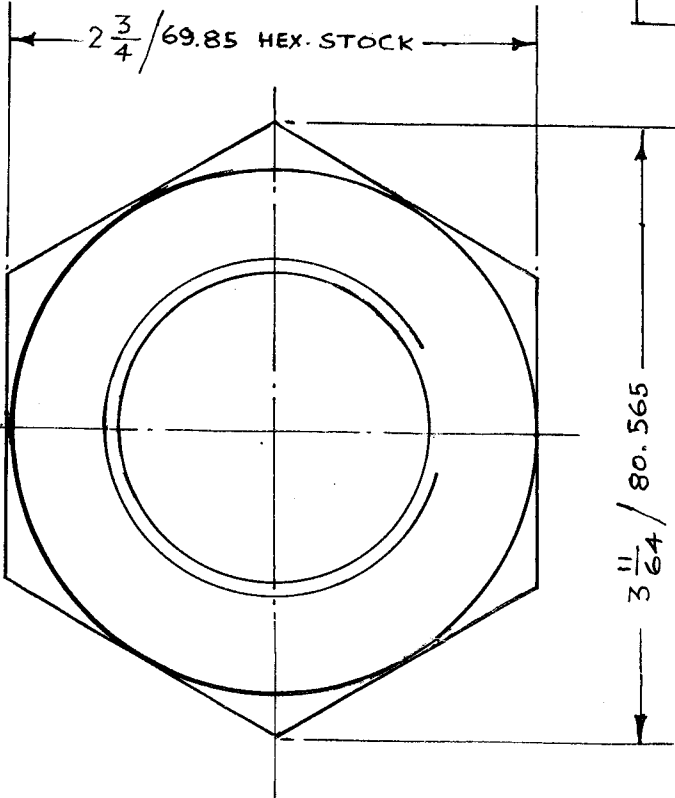


BASED ON DLW DRG. 10220197, ALT-'YD'/YDA IF IN DOUBT - ASK

(X) MAJOR DIA. - 1.7500/44.45 PITCH DIA. - 1.6959/43.075 1.7017/43.223 MINOR DIA. - 1.6598/42.1509 1.6698/42.4129	MAT'L & SPECN	ALT. NO.	ALTERATIONS	INITIAL
	C.R. STL D 81345	(Z)	THD. 1 3/4 - 12 UN-CL. 3 WAS 1 3/4 - 12 CL-3 (NO NOTICE)	SM/5/10/91
HEAT TREAT NOTE D99999Va.		ALT. NO.	ALTERATIONS	SUPERCH/VALIDATED BY SSE/DRG BY ANM/LD
		(Y)	NOTE-3 ADDED FOR PACKING	5/2/2000
		(X)	MAJOR DIA., PITCH DIA & MINOR DIA AND MM. SIZE ADDED (VIDE DLW ALT. YDA.) NOTE-3 FOR PACKING CONDITION DELETED (VIDE CME'S APPROVAL DT. 7-2-2000)	6/8/2001



**NOTE.**

1. REMOVE ALL BURRS AND SHARP EDGES.
2. ALL NUTS TO BE MAGNAFLUX TESTED AS PER OIPD 5532 (WET METHOD). DE-MAGNETIZE AFTER MAGNAFLUXING.
3. FOR PACKING CONDITION REFER SPEC. NO. 4/DCW/SPEC/PKG-041.

ALL DIMENSIONS ARE IN INCHES/mm UNLESS OTHERWISE NOTED.  
 IF TOLERANCE NOT STATED FRACTIONAL MACHINING DIMENSIONS ALLOW ± 0.010/0.254  
 DO NOT SCALE THE PRINT.

BOTTOM FACE TRUE WITH THREADS WITHIN 0.003"/0.076

VALIDATED

		SUPERSEDES	SCALE	17.7.86	
12	10020329			A.W.M/D	DY.CME-T
16	10020469			SDO	2.7.86
6 CYL. INLINE - ENGINE 16 CYL. VEE ENGINE	<b>NUT</b> (INTERMEDIATE MAIN BRG. STUD)			CHD	
	DIESEL COMPONENT WORKS PATIALA.			DRN	23.6.86
				TRD	
				SHEET No.	No. OF SHEETS
			PART NO.		
			10220197		

(8)

048 & 050

15D 72124-1