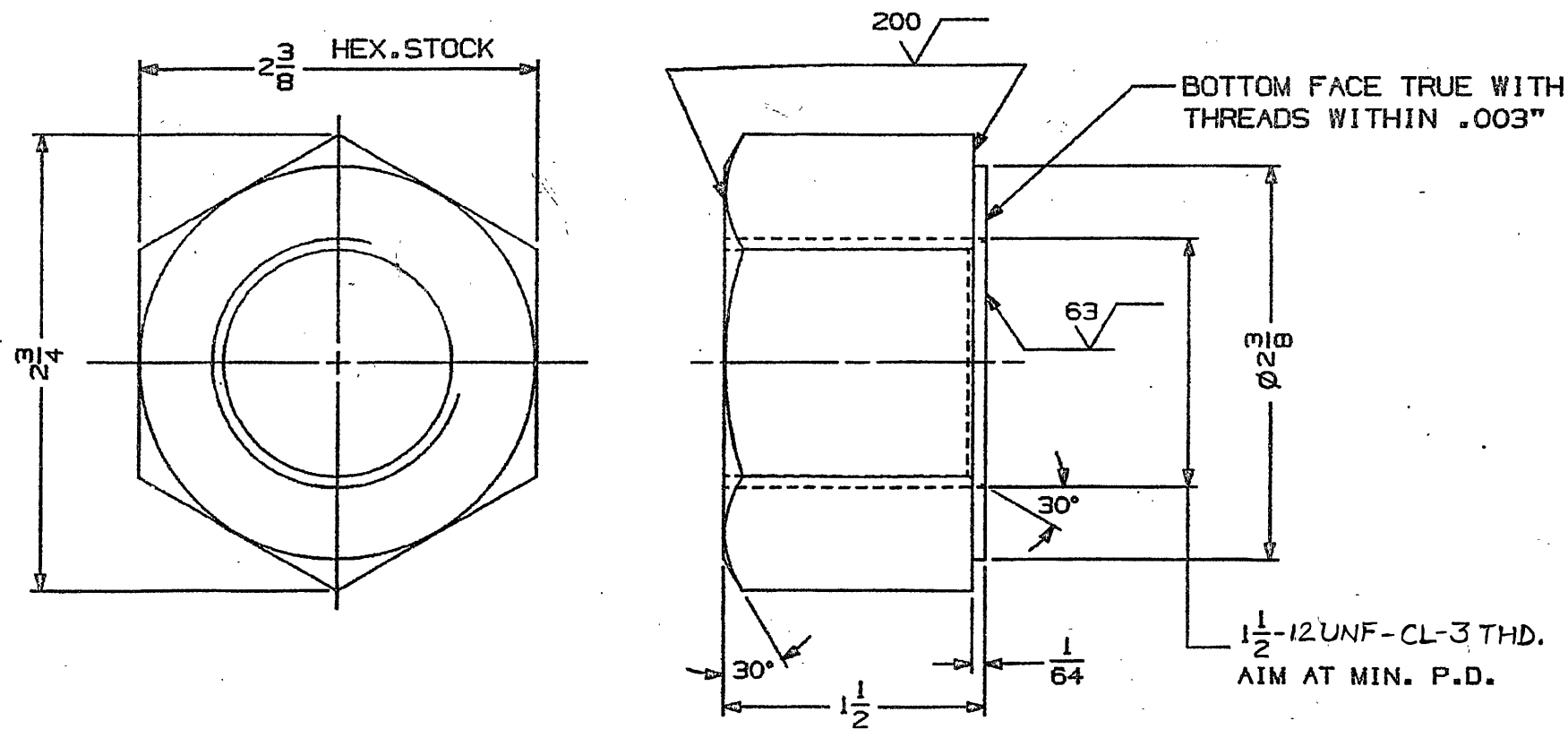


ALT NO.	ALTERATIONS	SUPER CHD	VALIDATED ADE	DATE
W	DRAWING REVISED & RE DRAWN. (VIDE DLW ALT - b).	QW	VZ	14/10



NOTE:-

1. REMOVE ALL BURRS & SHARP EDGES.
2. ALL NUTS TO BE MAGNAFLUX TESTED AS PER OIPD5532 (WET METHOD) DE MAGNETIZE AFTER MAGNAFLUXING.
3. LUBRITING AS PER D99999Va.

ALL DIMENSIONS ARE 'N INCHES UNLESS OTHERWISE NOTED. IF TOLERANCES NOT STATED FRACTIONAL MACHINING DIMENSIONS ALLOW ± 0.010 . DO NOT SCALE THE PRINT.

				C. R. STEEL, IS:1875 CL-IV QUENCH & TEMPERED TO HARDNESS 217 - 255 BHN OR D81345			
NO. OFF	DESCRIPTION	ITEM	PART NO.	MATL & SPECN.			
4	10020329	SUPERSEDES ALT.-X	SCALE	VALIDATED	14/10	ADE	VZ
4	10021115						
4	10020160	LOCO DRG. OFFICE		SUPER CHD	14/10	SSE	QW
6 CYL. INLINE ENGINE 12 CYL. VEE ENGINE .16 CYL. VEE ENGINE	NUT (CENTER MAIN BRG. STUD) 9" X 10 $\frac{1}{2}$ " - 251 - ENGINE			CHD	—	—	—
				DRN.	JAN'10	JE	VZ
				DATE	DESGN	INITIAL	
DIESEL LOCO MODERNISATION WORKS PATIALA				ALT. NO.	W		
				10220185			