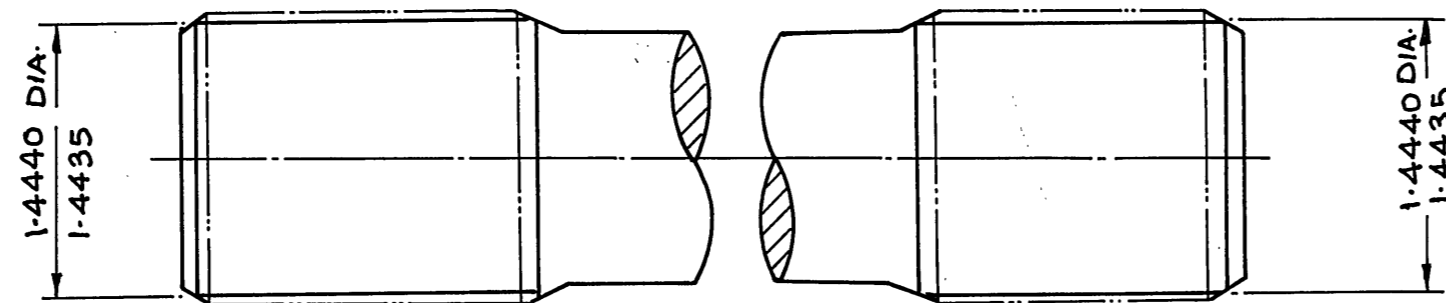


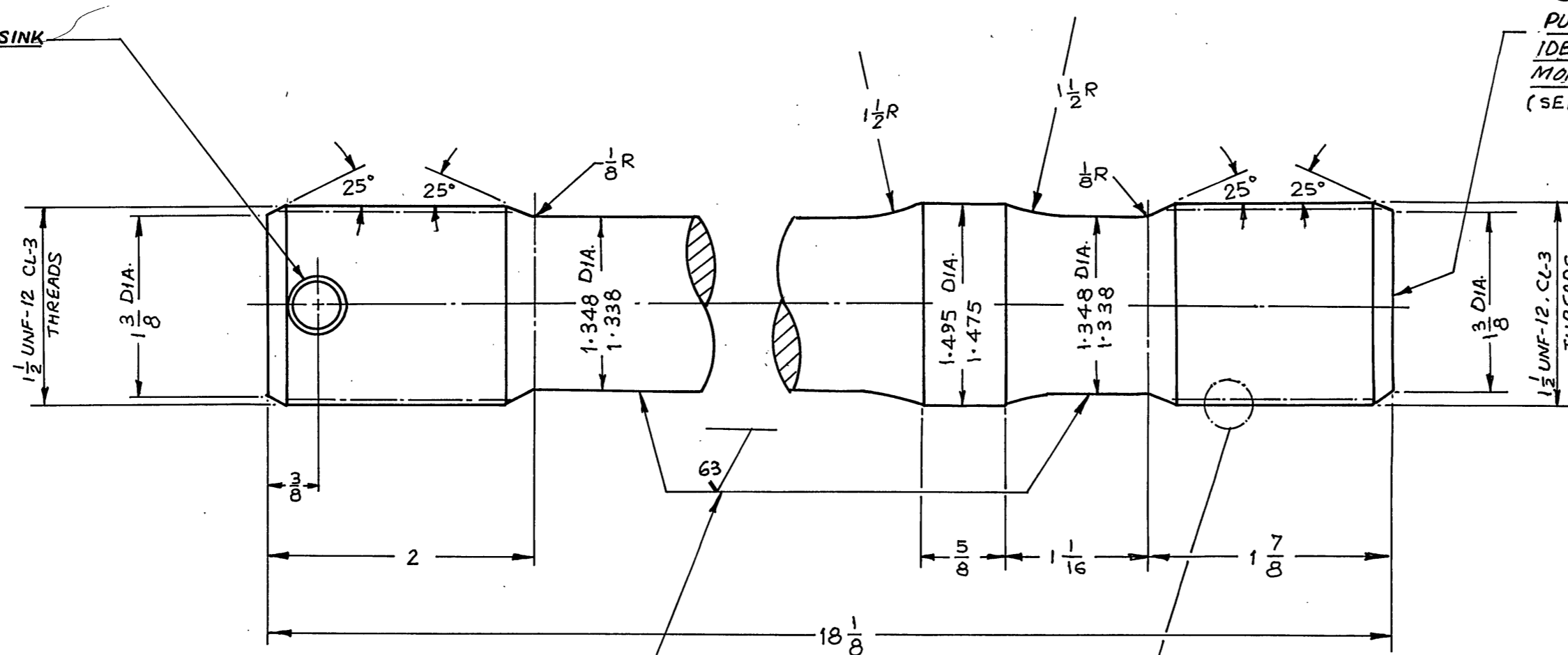
MATL. & SPECN.	ALT. NO.	ALTERATION	INITIAL	
(W) ALLOY STL, D 87018	(Z)	RETRACED.		
	(Y)	1-HOLE, $\frac{3}{8}$ DRILL THRU WAS $\frac{13}{32}$ DRILL THRU. MANUFACTURER IDENT. NOTE REVISED. NOTE - 5 ADDED. AS PER DLW ALT - C AND DCW MOD. NO. DCW/M/DRG-105 dt. 19.10.94.	9/11/94	
ALT. NO.	ALTERATION	SUPERCHD. BY SSE	VALIDATED BY W/M/PLG	DATE
(X)	PART NO. 10215402 WAS 10245402. 'MACHINING' ADDED IN HEADING. VIDE DLW ALT. 'A'.			12/2/92
(W)	SPECIFICATION D 87018, WAS D 87017 VIDE DLW ALT. 'A'.			3/5/91
(V)	NOTE - 6 ADDED AND DRG. NO. ADDED FOR I-MARKS (VIDE DLW ALT. h&j)			12/7/03
(U)	NOTE 7 ADDED VIDE DLW ALT. K			19/08/06



END DIMENSIONS PRIOR TO ROLLING THREADS.

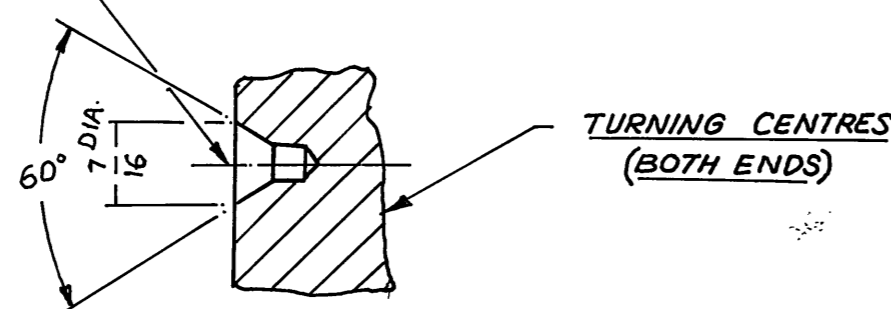
(Y) 1-HOLE  $\frac{3}{8}$  DRILL THRU. 90° CT SINK DEEP BOTH SIDES.

(Y) PUNCH MANUFACTURER IDENTIFICATION CODE MONTH, YEAR & PART NO. (SEE DRG. NO. SKE-1227)

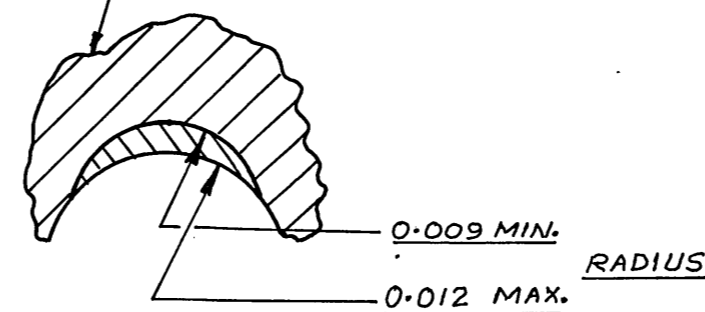


MAINTAIN IN THIS AREA

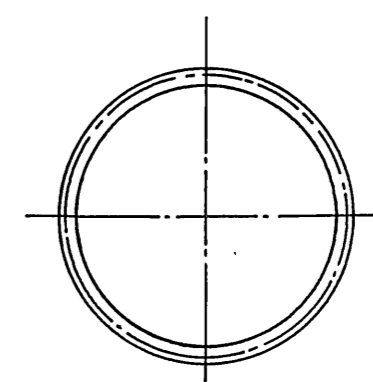
HOLE  $\frac{3}{16}$  DRILL,  $\frac{3}{8}$  DEEP



TURNING CENTRES (BOTH ENDS)



ENLARGED VIEW  
FILLET AT ROOT OF THREADS  
(BOTH ENDS)

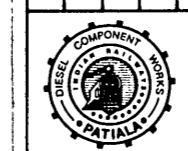


NOTE :-

- BREAK ALL SHARP EDGES.
- <sup>2007</sup> FINISH ALL OVER EXCEPT WHERE OTHERWISE NOTED.
- ROLLED THREADS ONLY.
- INSPECTION STD. 31PD-5677.
- (X)(Y) UN-THREADED STUDS TO BE PROCURED AGAINST PART NO. 10215402
- (V) THREAD ROLLING TO BE DONE AFTER HEAT TREATMENT.
- (U) INSPECTION SHALL BE DONE AS PER MISC-109.

ALL DIMENSIONS ARE IN INCHES, UNLESS OTHERWISE NOTED  
IF TOLERANCES NOT STATED FRACTIONAL MACHINING DIMENSIONS ALLOW  $\pm 0.010$   
DO NOT SCALE THE PRINT.

SUPERSEDES		SCALE		WM		DY. CME	
4	10021115	LOCO. DRG. OFFICE		SDO	26.4.93	Asst. Secy.	
4	10020469			CHD	26.4.93		
				DRN			
				TRD	18.7.92		
				SHT. NO.	OF	ALT.	
				10211081		U	



DIESEL COMPONENT WORKS  
PATIALA (14)