



ALT. NO.	ALTERATION	VERIFIED BY S.S.E/E	INITIAL
(d)	DRAWING REDRAWN	<i>[Signature]</i>	<i>[Signature]</i>

NOTES :-

1. MAY BE MADE FROM TOP DECK CYL. BORE BURNOUTS.
2. GOUGES $\frac{1}{16}$ DEEP MAX. ALLOWED.
3. BREAK SHARP EDGES.
4. REMOVE BURRS.
5. FLAME CUT CAM BRG. TO BE SENT TO TRADE FOR MACHINING AGAINST PART No. 10196535

ALL DIMS. ARE IN INCHES UNLESS OTHERWISE NOTED.
 IF TOLERANCES NOT STATED FRACTIONAL MACHINING DIMENSIONS ALLOW ± 0.010 .
 DO NOT SCALE THE PRINT.

ISSUING AUTHORITY : SSE/RECORDS

THIS DRAWING IS A PROPERTY OF DLW/INDIAN RAILWAYS AND ANY UNAUTHORIZED USE OF THE DRAWING WILL BE CONSIDERED ILLIGAL AND DLW/INDIAN RAILWAYS WILL HAVE RIGHT TO INITIATE LEGAL PROCEEDINGS AGAINST THE DEFAULTERS.

<i>[Signature]</i>		10021012
Dy. CME/D	SME/D	10020019
APPROVED BY		ASSLY. PART NO.

NO. OFF	DESCRIPTION & DIMENSION	ITEM	PART NO.	DRG. NO.	MATERIAL	SPECIFICATION
	GROUP : WELDED CYLINDER BLOCK				STL. PLATE	IS:2062 Gr. B
	BLOCK CAM BEARING (CYLINDER BLOCK WELDED)				SUPERSEDED BY	
					SUPERSEDES: ALT. 'c'	
					SCALE	VERIFIED BY S.S.E/E
				PROJECTION	CHD.	<i>[Signature]</i>
					DRN.	<i>[Signature]</i>
				ALT.	(d)	
					PART NO. 10198520	
					DRG. NO: 31C71662-1	



DIESEL LOCOMOTIVE WORKS
 VARANASI