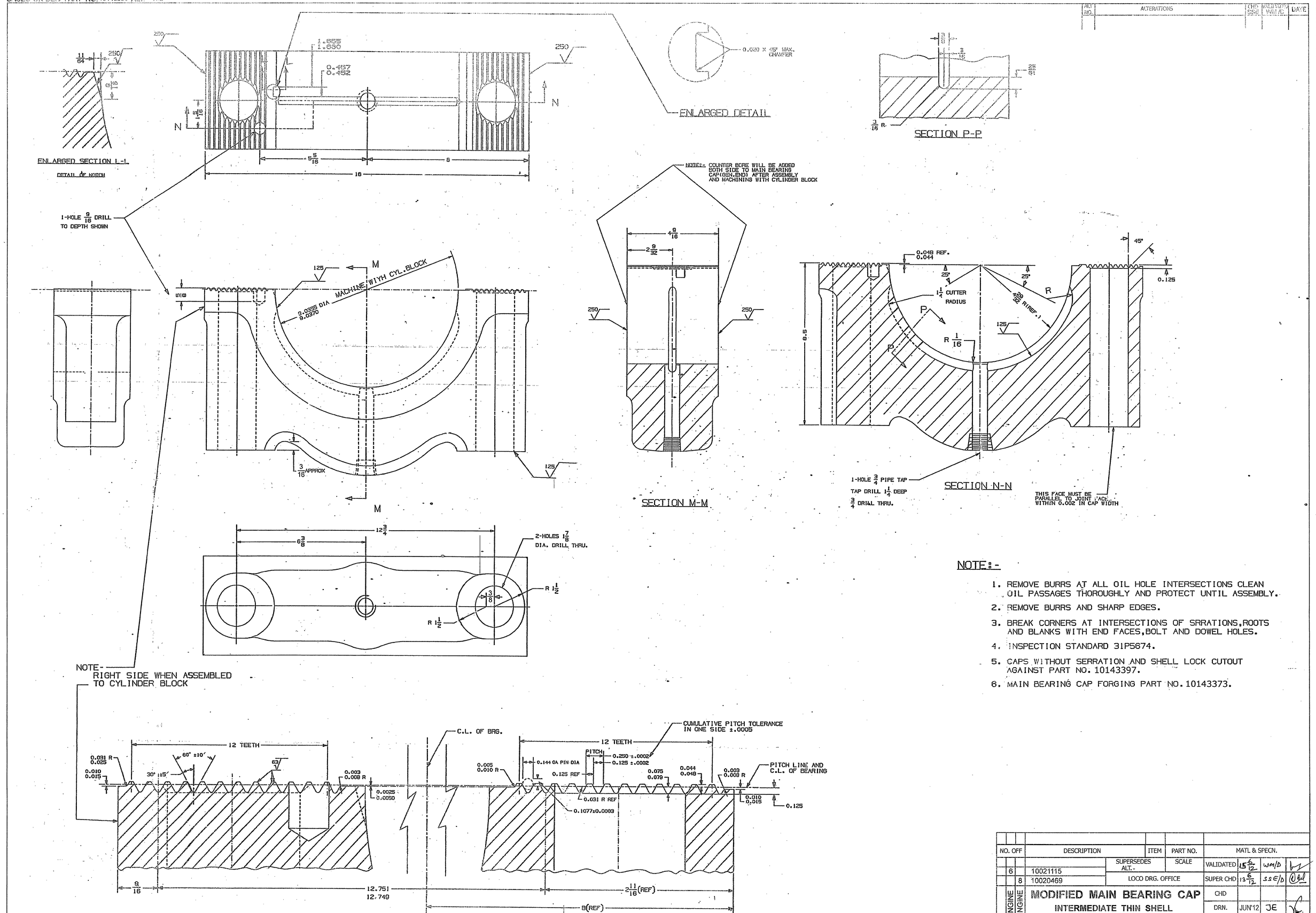
BASED ON DLW PART NO. 10143385 ALT.- NIL

ALT NO.	ALTERATIONS	CHD SSE	VALIDATED WM/D	DATE



NOTE:-

1. REMOVE BURRS AT ALL OIL HOLE INTERSECTIONS CLEAN OIL PASSAGES THOROUGHLY AND PROTECT UNTIL ASSEMBLY.
2. REMOVE BURRS AND SHARP EDGES.
3. BREAK CORNERS AT INTERSECTIONS OF SRRATIONS,ROOTS AND BLANKS WITH END FACES,BOLT AND DOWEL HOLES.
4. INSPECTION STANDARD 31P5674.
5. CAPS WITHOUT SERRATION AND SHELL LOCK CUTOUT AGAINST PART NO. 10143397.
6. MAIN BEARING CAP FORGING PART NO. 10143373.

ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.
IF TOLERANCES NOT STATED FRACTIONAL MACHINING DIMENSIONS ALLOW ± 0.010.
DO NOT SCALE THE PRINT.

NO. OFF		DESCRIPTION	ITEM	PART NO.	MATL & SPECN.			
			SUPERSEDES ALT.-	SCALE	VALIDATED	15 6/12	WM/D	
6		10021115						
	8	10020469	LOCO DRG. OFFICE		SUPER CHD	13 6/12	SSE/D	
12 CYL. VEE ENGINE / 16 CYL. VEE ENGINE		MODIFIED MAIN BEARING CAP INTERMEDIATE THIN SHELL (MACHINING)			CHD			
					DRN.	JUN'12	JE	
						DATE	DESGN	INITIAL
		DIESEL LOCO MODERNISATION WORKS PATIALA			ALT. NO.			
					10143385			