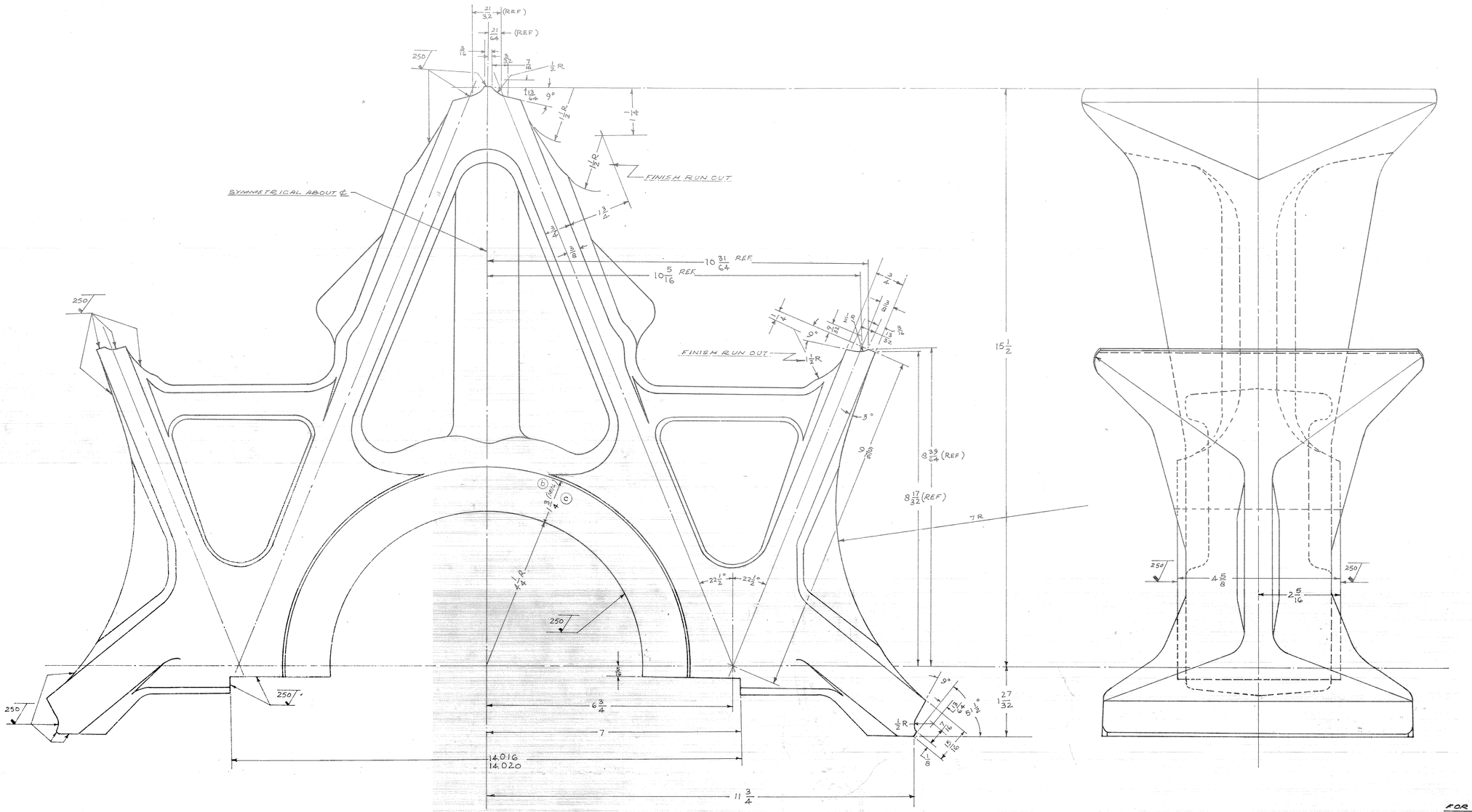
ALT. NO.	ALTERATIONS	INITIAL
(a)	RETRACED	
(b)	$1\frac{3}{32}$ (MIN) WAS $1\frac{3}{16}$ (REF)	10.5.88
(c)	DIM $1\frac{3}{4}$ (MIN) WAS DIM $1\frac{5}{16}$ (MIN) (CORRECTION).	6.6.88



FOR FORGING SEE PART NO. 10140025.

DIMENSIONS SHOWN DO NOT INCLUDE ALLOWANCE FOR WELDING SHRINKAGE.

ALL DIMENSIONS ARE IN INCHES.
IF TOLERANCE NOT STATED FRACTIONALLY MACHINING DIMENSIONS ALLOW ± 0.010
DO NOT SCALE THE PRINT.

		SUPERSEDED BY		
1	10021012	SUPERSEDES	17.5.88	
1	10020019	ALT – YD	D.E (DEV.)	DYCME (D.)
			10.5.88	SDO
			6.6.88	CMD
				ORN
				TRD

12 CYL VEE ENGINE
16 CYL VEE ENGINE

SADDLE
MAIN BRG MACHINING DRG
(GEN. END THRUST)
WELDED CYL. BLOCK.

SCALE – ½

DIESEL LOCOMOTIVE WORKS
VARANASI.

PART No. 10141479
31EE71263-2